

Receiving Report

Date: 12/0/3
 Supplier: JHYSBH

Batch No: M121626
 Dart P/O: 16839

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection OK 12/05/04 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 12/0/3
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

B I L L O F L A D I N G

No: PEC 765066
Ship Date 01May12 at 12:17 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-445275- 1 Your PO # 16839
ALUMINUM FLAT BAR 6061-T6511
2.00" X 8.00" X 144.0000"

Heat Number
Z00052019

Tag No
62108

Quantity
12 FT

MTR

PCS
1

Wt LBS
225

2) Our Order PEC-445275- 2 Your PO # 16839
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"

Heat Number
300212

Tag No
62264

Quantity
192.00 SFT

MTR

PCS
6

Wt LBS
481

3) Our Order PEC-445275- 3 Your PO # 16839
STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"

Heat Number
0502414

Tag No
62265

Quantity
128.00 SFT

MTR

PCS
4

Wt LBS
257

TOTAL: Tags 3 PCS 11 LBS 963

Heat Number
300212
Z00052019

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH
MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 765066

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 01May12 at 12:17 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BDL, 1 SKID G.W 1018 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

2.00" X 8.00" X 144.0000"

PART NO.

PO/Rel 16839

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-765066-001

1May12

Pg 1/1

Signed by: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-235081-6		CUSTOMER PART NUMBER: ALREC00124		PRODUCT DESCRIPTION: 2.000 X 8.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 608567	LINE ITEM: 006	SHIP DATE: 12/02/2011	KAISER LOT NUMBER: Z00052019	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1806.000 LB	QUANTITY: 8.000 PCS	B/L NUMBER: 602021	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00052019	CC01	1	56.3	53.1	14.6	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101033	.75	.39	.29	.09	.95	.09	.06	.03	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-08, STENTIFIED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 UNS#6061 MEETS
ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Plant Serial: 00018745
Kaiser Order Number: 608567
Line Item: 006

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel 16839


We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-765066-002

1May12

Signed by: _____ Pg 1/1

Manufacture / Fabricante / Hersteller  ThyssenKrupp Stainless USA		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPROFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-nr. 0000005480 / Page / Pagina / Seite: 1 / 2	
1 ThyssenKrupp Drive; P.O. Box 13000; Calvert, AL 36513-1300			Customer/Ship to / Cliente / Bestands/Empfänger Customer's order number / N° de Pedido Cliente / Kundenbestell-nr. Manufacture's works order no. / N° de Pedido Manufactura / Werksauftrag-nr. Delivery order no. / N° de Entrega / Lieferungsbe-zug-nr. Product / Producto / Erzeugnis COIL/BOBINA/BAND Steel grade and quality / Acero / Stahlmarke und Gütegruppe TYPE 304L/304		
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M, ASME SA-240 Sec.II Part A Ed.2010 ASTM A480/A480M, ASME SA-480 Sec.II Part A Ed.2010					
Customer's material no. / N° de material del cliente / Kundenmaterial-nr.		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.42 mm x 1,219.20 mm 0.0560 inch x 48.0000 inch		Swimming procedure / Proceso de muestreo / Vorgehen AOD	
Parting-No. / N° de Embarque / Paket-Nr.		Actual weight / Peso actual / Ist-Gewicht		Roll No. / Bobina No. / Band-Nr.	
6013680 1 10,551 lb / 4,785 kg X		705872 300181 1000019378 1000019378			
6013683 1 15,115 lb / 6,858 kg X		705314 300000 1000019383 1000019384			
6013685 1 15,207 lb / 6,888 kg X		705806 300212 1000019374 1000019375			
Sum / Suma / Summe 3		40,873 lb / 18,540 kg			
Heat / Caliente / Schmelze		Country of heat / País de coque / Erzeugungsort		Chemical composition / Composición Química / Chemische Zusammensetzung	
300000 ITA		0.030 0.45 1.77 0.031 0.0010 18.13 8.16 0.058			
300181 ITA		0.025 0.30 1.66 0.027 0.0010 18.04 8.00 0.065			
300212 ITA		0.021 0.43 1.71 0.028 0.0010 18.03 8.02 0.065			
Sample Position / Local de la muestra / Probenlage		TRANSVERSE			
Inspection lot / Lote de inspección / Probe		Y80.2% PSI / MPa		TS PSI / MPa	
1000019374 42,549 / 292		94,706 / 653		58.4 82	
1000019375 37,563 / 259		92,966 / 641		80.6 82	
1000019378 41,470 / 286		91,515 / 631		59.8 81	
1000019379 41,044 / 283		91,950 / 634		57.8 82	
1000019383 42,639 / 294		92,966 / 641		57.2 82	
1000019384 42,204 / 291		92,675 / 639		56.8 82	
Dimensional surface / Dimensiones-Superficie / Maße-Oberfläche Test of identity (spectral analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektalanalyse): No weld repairs No intentional additions of Mercury compounds were made or used Free of radioactive contamination					
Original of the document / Original del documento / Ausfertigung der Bescheinigung ThyssenKrupp Stainless USA, LLC Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt Alejandro Carrillo Phone: +1 251 829 3393 Name of expert / Nombre del experto / Name des Sachverständigen				Date of issue and validation / Fecha de emisión y validación / Datum der Ausstellung und Bestätigung 12/21/2011	

THYSSENKRUPP MATERIALS NA

PO/Rel 16839

Certificate of Mill Test Results

BL PEC-765066-003

1May12
Pg 1/1

DART AEROSPACE
STAINLESS STEEL SHEET 304-2B
0480 Nom X 48.0000" X 96.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

A company of ThyssenKrupp
Steel 455

ThyssenKrupp Mexinox



TEST REPORT (CERTIFICADO)

CUSTOMER (CLIENTE)

MEXINOX USA

PRODUCT IDENTIFICATION

IDENTIFICACION DEL PRODUCTO

ITEM No.	COL. No.	PIECES	HEAT	TYPE AND FINISH	DIMENSIONS	GROSS WT.	NET WT.
	NO. DE ROLLO	PIEZAS	COLADA No.	TIPO Y ACABADO	in	lb	lb
1	201525 005A	1	0602414	304 / 2B	48.00 X 96.00 X 0.480	18,010	15,591
				UNS S30400	1219.20 X ROLLO X 1.220	7,262	7,228

CHEMICAL COMPOSITION

COMPOSICION QUIMICA (%)

OTHER ELEMENTS (OTROS ELEMENTOS)

ITEM	C	Cr	Mn	N	NI	P	S	SI											
1	0.060	18.1000	1.2700	0.0530	8.0400	0.0250	0.0010	0.3300											

MECHANICAL PROPERTIES

PROPIEDADES MECANICAS

ITEM No.	TEST No.	D	TENSILE S.	YIELD S.	ELONGATION	HARDNESS
	NO. MUESTRA		R TENSION	R FLUENCIA	% ALARGAMIENTO	DUREZA HRB
1	A899891 A899890	L	83694 psi 646 MPa	45386 psi 313 MPa	53.6	(HEAD/TAIL) 82.0 / 83.0

THIS MATERIAL IS DEFERS 225.872-1 CLAUSE COMPLIANT. HEAT SOURCE: ITALY
TEST OF INTERGRANULAR CORROSION / PRUEBA DE COROSION INTERGRANULAR : OK
THIS MATERIAL COMPLIES WITH CHEMICAL COMPOSITION ACCORDING TO ASTM A 240/A 240M-11A STD. NON. AND IT COMPLIES ALSO WITH THE MECHANICAL AND CHEMICAL PROPERTIES ESTABLISHED IN THE FOLLOWING STDS. :
RECEN. PROC. ASTM A865-03 ASME SA240-07, Q2-S-766-D, MIL-S-5059-D,
AMS 5511J.

"THIS MATERIAL IS FREE OF MERCURY CONTAMINATION"

We hereby certify that in recognition of the terms and conditions set forth in the EN ISO 9001 Directive -2002/95/EC, we can insure that all of our products and processes fully comply with it.



MEXINOX
ACERO INOXIDABLE

HECHO EN MEXICO / MADE IN MEXICO

CS

ELABORATED BY
Carlos Ballesteros Salazar

PRINTED: 13:15:34 JUL-18-11

FORMATO No. 38 - 087 - 02 Rev. 2



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16839

Purchase Order Date 4/27/12

PO Print Date 4/27/12

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B2.000X08.000	6061-T6 BAR 2.00' X 8.00"	4/30/12 Yes	12.00 f	Yours ppd	\$32.9583	\$395.50
		Special Inst:	MATERIAL: 6061-T6- T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8 OR AMS4117/4128/4115/4116 OR QQ-A- 200/8 OR AMS-QQ-A-200/8 OR AMS 4161 OR ASTM B211 OR ASTM B221				
2	M304S16GA 020	304/316 Sheet .063	4/30/12 Yes	192.00 sf	Yours ppd	\$4.2589	\$817.70
		Special Inst:	MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				
3	M304S18GA 020	304/316 .050 Sheet	4/30/12 Yes	128.00 sf	Yours ppd	\$3.6141	\$462.60

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 3

Change Date: 4/27/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO16839**

Purchase Order Date 4/27/12

PO Print Date 4/27/12

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

PO Total:

\$1,675.80

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 3

Change Date: 4/27/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable